



U.S. Department  
of Transportation

Pipeline and  
Hazardous Materials  
Safety Administration

400 Seventh Street, S.W.  
Washington, D.C. 20590

JUL 27 2005

DOT-E 11186  
(FOURTEENTH REVISION)

EXPIRATION DATE: June 30, 2007

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Chart Industries, Inc.  
Storage Systems Division  
Cleveland, OH
2. PURPOSE AND LIMITATIONS:
  - a. This exemption authorizes the manufacture, mark, sale and use of a non-DOT specification vacuum insulated portable tank conforming with all regulations applicable to a DOT Specification MC 338 cargo tank motor vehicle for the transportation in commerce of the materials authorized by this exemption. This exemption provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein.
  - b. The safety analyses performed in development of this exemption only considered the hazards and risks associated with transportation in commerce.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR § 173.318 in that portable tanks are not authorized; §§ 176.30 and 176.76(g), except as specified herein.
5. BASIS: This exemption is based on the application of Chart Industries, Inc. dated June 6, 2005, submitted in accordance with § 107.109.

JUL 27 2005

6. HAZARDOUS MATERIALS (49 CFR § 172.101):

Hazardous Materials Description			
Proper Shipping Name	Hazard Class/ Division	Identification Number	Packing Group
Argon, refrigerated liquid ( <i>cryogenic liquid</i> )	2.2	UN1951	N/A
Carbon Dioxide, refrigerated liquid	2.2	UN2187	N/A
Ethane, refrigerated liquid	2.1	UN1961	N/A
Ethylene, refrigerated liquid ( <i>cryogenic liquid</i> )	2.1	UN1038	N/A
Helium, refrigerated liquid ( <i>cryogenic liquid</i> )	2.2	UN1963	N/A
Methane, refrigerated liquid ( <i>cryogenic liquid</i> ) or Natural gas, refrigerated liquid ( <i>cryogenic liquid</i> ), with high methane content	2.1	UN1972	N/A
Nitrogen, refrigerated liquid ( <i>cryogenic liquid</i> )	2.2	UN1977	N/A
Nitrous Oxide, refrigerated liquid	2.2	UN2201	N/A
Oxygen, refrigerated liquid ( <i>cryogenic liquid</i> )	2.2	UN1073	N/A
Oxygen, refrigerated liquid ( <i>cryogenic liquid</i> )	2.2	UN1073	N/A

**JUL 27 2005**7. SAFETY CONTROL MEASURES:

a. PACKAGING - Prescribed packagings are 12 models of non-DOT specification portable tanks designed, constructed and "U" stamped in accordance with Section VIII, Division 1 of the ASME Code. Each tank must conform to the design criteria set forth below:

<b>CRYENCO MODEL NUMBER</b>	<b>WORKING PRESSURE (PSIG)</b>	<b>MINIMUM TEMP. (°F)</b>	<b>VOLUME (GALS)</b>	<b>DRAWING NUMBER</b>
TVS-23-PB-45	45	-320	2300	257794
TVS-33-PB-45	45	-320	3306	254967 or 258778
TVS-22-PB-90	90	-320	2283	253005
TVS-32-PB-90	90	-320	3289	253856-10
TVS-54-PB-60	60	-320	5400	252363
TVS-54-VB-60	60	-320	5400	253191
TVS-53-PB-150	150	-320	5350	118467
TVS-53-VB-150	150	-320	5350	253763
TVS-53-B-150-He	150	-453	5200	252846
TVS-52-PB-250	250	-320	5270	251966
TVN-52-EB-350	350	-320	5200	256468
TVN-520B--350	350	-320	5200	256098

Each portable tank is vacuum insulated and enclosed in a frame that meets all requirements of an ISO standard frame except for overall dimensions. The portable tank must conform to Chart Industries, Inc. (formerly Cryenco, Inc.'s) drawings, calculations and specifications on file with the Office of Hazardous Materials Exemptions and Approvals (OHMEA). Packagings authorized must conform with § 178.338 except as follows:

- (1) § 178.338-2(c): Impact testing is not required for stainless steels used for a lading warmer than -425°F.

(2) § 178.338-6(b): Each portable tank in oxygen or nitrous oxide service must be provided with an inspection access hole (manhole) of not less than 16.0 inches (406 mm) diameter. After a final inspection the access hole must be closed by welding using a suitable access cover plate fabricated from the same material as the tank. The tank must be provided with a means of entrance and exit through the jacket, or the jacket must be marked to indicate the access hole location.

(3) § 178.338-10: This section does not apply.

(4) § 178.338-13(a): Lifting lugs, framework and any anchoring to the inner tank or the tank jacket must conform with § 178.338-13(a). The portable tank need not conform to § 178.338-13(b) or (c).

(5) § 178.338-18(a)(1): Each portable tank must be plainly and durably marked "DOT-E 11186" in place of the DOT Specification Number MC-338.

(6) A portable tank that meets the definition of "container" must meet the requirements of 49 CFR parts 450 through 453, and each design must be qualified in accordance with § 178.270-13(c).

b. TESTING - The portable tank must be reinspected and retested once every five years in accordance with the procedure prescribed in § 180.605(g) for DOT Specification 51 portable tanks. In place of the requirement for visual inspection, before and after vacuum readings must be used to detect leakage. Nitrogen or an inert gas may be used as a test medium in place of air or water as required by § 180.605(h)(3). The test pressure for the inner tank must be determined from the following formula:

$$P_T = 1.25 \times [P_d] - 14.7$$

Where:

$P_T$  = Test pressure, psig

$P_d$  = Design pressure

(the sum of the maximum allowable working pressure, liquid head and 14.7 psi)

JUL 27 2005

c. OPERATIONAL CONTROLS -

(1) Each portable tank must be prepared and shipped as required in § 173.318, as applicable for the lading.

(2) No person may transport a portable tank containing Division 2.1 liquid unless the pressure of the lading is equal to or less than that used to determine the marked rated holding time and the OWTT is equal to or greater than the elapsed time between the start and termination of travel.

(3) For the transport of Division 2.1 liquid, the actual holding time for each tank must be determined after each shipment. If it is determined that the actual holding time is less than 90 percent of the MRHT of the tank, the tank may not be refilled until it is restored to its MRHT or the tank is remarked with the reduced holding time determined by this examination.

8. SPECIAL PROVISIONS:

a. In accordance with the provisions of Paragraph (b) of § 173.22a, persons may use the packaging authorized by this exemption for the transportation of the hazardous materials specified in paragraph 6, only in conformance with the terms of this exemption.

b. A person who is not a holder of this exemption, but receives a package covered by this exemption, may reoffer it for transportation provided no modification or change is made to the package or its contents and it is offered for transportation in conformance with this exemption and the HMR.

c. A current copy of this exemption must be maintained at each facility where the package is offered or reoffered for transportation.

d. Each packaging manufactured under the authority of this exemption must be either (1) marked with the name of the manufacturer and location (city and state) of the facility at which it is manufactured or (2) marked with a registration symbol designated by the Office of Hazardous Materials Exemptions and Approvals for a specific manufacturing facility.

JUL 27 2005

- e. A current copy of this exemption must be maintained at each facility where the package is manufactured under this exemption. It must be made available to a DOT representative upon request.
  - f. Each portable tank must be plainly marked on both sides near the middle, in letters at least two inches high on a contrasting background, "DOT-E 11186", in place of "MC 338".
  - g. Transportation of Division 2.1 (flammable gases) materials are not authorized aboard cargo vessel unless specifically authorized in the Hazardous Materials Table (§ 172.101).
  - h. New construction is not authorized.
9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle, rail freight, and cargo vessel.
10. MODAL REQUIREMENTS:
- a. A current copy of this exemption must be carried aboard each cargo vessel or motor vehicle used to transport packages covered by this exemption.
  - b. Shipments by cargo vessel must conform with the following:
    - (1) The package and its stowage must conform with § 176.76(g). In all situations, the portable tanks must be stowed such that they are readily accessible and can be monitored in accordance with the provisions of this exemption. Portable tanks may be overstowed only if enclosed in ISO frames and the following provisions are met:
      - (i) The pressure of the lading is equal to or less than that used to determine the marked rated holding time and the OWTT is equal to or greater than the elapsed time between the start and termination of travel.
      - (ii) The actual holding time for each tank must be determined after each shipment. If it is determined that the actual holding time is less than 90% of the MRHT of the tank, a charged tank may not be overstowed until it is restored to its MRHT or the tank is re-marked with the reduced holding time determined by this exemption.

JUL 27 2005

(2) The legend "One-Way Travel Time \_\_\_\_ Hours" must be marked on the shipping paper or on the dangerous cargo manifest immediately after the container description. The OWTT is determined by the formula:

$$\text{OWTT} = \text{MRHT} - 24 \text{ hours.}$$

(3) A written record of the portable tank's pressure and ambient (outside) temperature at the following times must be prepared for each shipment.

(i) At the start of each trip;

(ii) Immediately before and after any manual venting;

(iii) At least every 24 hours; and

(iv) At the destination point.

(4) Any lading road relief valve set at a pressure lower than that prescribed for the (safety) pressure relief valve must be closed during transportation by cargo vessel.

(5) The requirements of paragraphs, 10.b(2) and (3) above are waived if all of the following conditions are met:

(i) The lading is liquid nitrogen.

(ii) Transportation by cargo vessel is to oil and gas production facilities within the jurisdiction of the United States of America.

(iii) The portable tank is not overstowed with other containers or freight.

c. The portable tank may not be transported in container-on-flat car (COFC) or trailer-on-flat car (TOFC) service except under conditions approved by the Associate Administrator for Safety, Federal Railroad Administration.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this exemption and penalties prescribed by Federal hazardous materials transportation law 49 U.S.C. 5101 et seq:

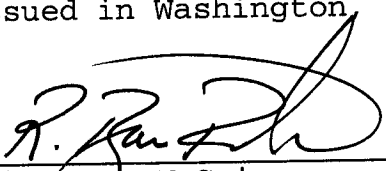
- o All terms and conditions prescribed in this exemption and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Persons operating under the terms of this exemption must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
- o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8 who performs a function subject to this exemption must receive training on the requirements and conditions of this exemption in addition to the training required by § 172.700 through § 172.704.

No person may use or apply this exemption, including display of its number, when the exemption has expired or is otherwise no longer in effect.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this exemption are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this exemption must notify the Associate Administrator for Hazardous Materials Safety -- OHMEA, in writing, of any incident involving a package, shipment or operation conducted under terms of this exemption.

Issued in Washington, D.C.:

  
Robert A. McGuire  
Associate Administrator for  
Hazardous Materials Safety

JUL 27 2005  
(DATE)

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Materials Safety Administration, Department of Transportation, Washington, D.C. 20590. Attention: PHH-31.



**JUL 27 2005**

Copies of this exemption may be obtained by accessing the Hazardous Materials Safety Homepage at <http://hazmat.dot.gov/exemptions> Photo reproductions and legible reductions of this exemption are permitted. Any alteration of this exemption is prohibited.

PO: PTOlson/alb